



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2237

Job Sheet 212938



Part No: D2237

Job Qty: 12 pcs

Part Name: Striker Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/20

Job Tracking No:

Due Date: 9/15/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D1 IPP C 02.05.11 Clarify IPP NG IPP D 06.05.25 Waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs		9/14/20	0.17	0.30	Waterjet - Flow		ac 20/09/09
120	QC 8	12 pcs		9/14/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
							QC 8 - 66		
							QC 8 - 73		

130 Small Fab - 2 - B4B	12 pcs	9/15/20	0.00 0.19	QC 8 - 82	SFP 0 9 2020
				Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	SEP 1 0 2020
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				Small Fab - Various 1 - B4B	
140 QC 5	12 pcs	9/15/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	DAS
				QC 5 - 43	81
				QC 5 - 49	9-89
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				QC 5 - 82	
150 Packaging 3-1 - Stock - B4B	12 pcs 14 pcs m/h	9/15/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	89
				Packaging 3 - 9 - B4B	SEP 1 1 2020
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	DAS
160 QC 21 - SA	12 pcs	9/15/20	0.00 0.00	QC 21 - SA - 21	28
				QC 21 - SA - 70	1-89
				QC 21 - SA - 9	SEP 11 2020
				QC 21 - SA - 77	
				QC 21 - SA - 28	

Part Op 100 - 1-Cut as per Dwg D
 Descriptions: 120 - (QC8- Inspect parts - second check)
 130 - (Small Fab) 1-Form as per drawing
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	.1200 sf (.01 ea)	100-Waterjet - Flow - 1	5021857

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S22GA	0	58	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Striker Plate	0.300Inches ± 0.010	0.310 0.290	.301	
2	Striker Plate	0.250Inches ± 0.010	0.260 0.240	.249	
3	Striker Plate	1.550Inches ± 0.010	1.560 1.540	1.549	
4	Striker Plate	1.800Inches ± 0.010	1.810 1.790	1.799	
5	Striker Plate	0.750Inches ± 0.010	0.760 0.740	.751	
6	Striker Plate	0.128Inches + 0.005 - 0.001	0.133 0.127	Ø .130	Diameter DAS 82 9-89
7	Striker Plate	0.034Inches ± 0.010	0.044 0.024	.029	

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S299301



Part: D2237

Job No: 212938

Serial No/Batch: S299301

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/09/20